

FEDEGARI
GROUP



**PASSION
THAT DRIVES
PERFORMANCES.**

WASHINGSOLUTIONS





WASHING SOLUTIONS

Fedegari offers a wide range of innovative solutions and full support on cleaning process optimization to meet the most demanding requirements:

Industrial

GMP solutions

for Pharma, Cosmetics and Food industries

FOWS

Washer-sterilizers



FSW

Eco-steam Washer



Laboratory

GLP solutions

FGW

Glassware Lab Washer





COST-EFFECTIVE INTEGRATED SOLUTIONS

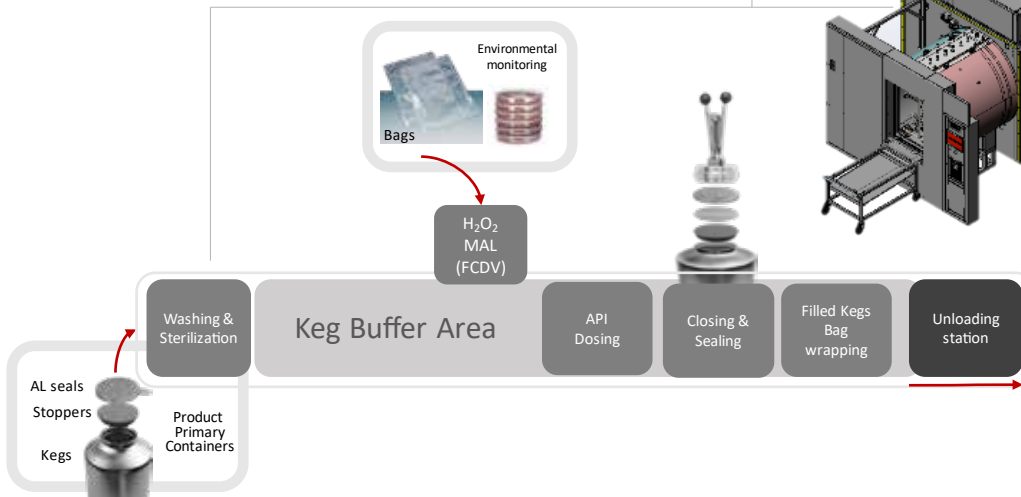
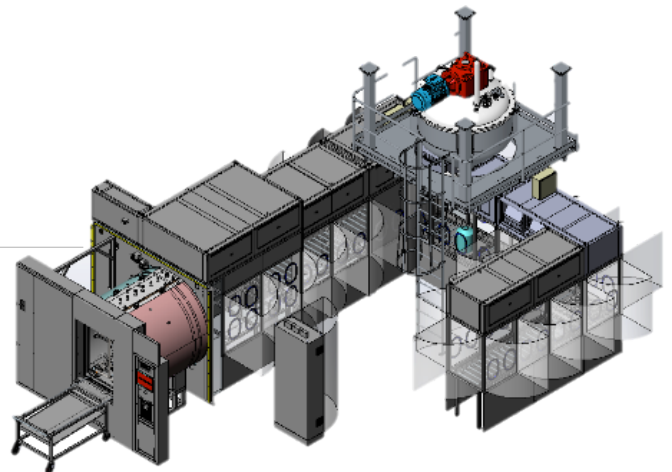
Fedegari Group provides integrated solutions in process equipment and turn-key projects combining different process machines with robotized handling systems for fully automatic high-throughput manufacturing lines.

Some examples of process integration

FOWS + FCIS + FCDV

Washer-sterilizer + RABS + Material Air-lock

Clean areas require strict contamination control due to highly critical operations performed within this environment. An integrated approach to operations inside clean areas leads to the concept of process optimization and cost-effective manufacturing.



FSW + FHPV

Washer + Decontamination

For specific applications of decontamination processes the FOWS/FSW machines can be integrated with FHPV - *Fedegari Hydrogen Peroxide Vaporizer*. The control and parameterization of FHPV is managed through the same Thema4 controller used to run the unit.



All the processes are managed and controlled by **Thema4** and can be integrated with the customer SCADA & MES systems.



FSW ECO-STEAM WASHER

Fedegari high-performance GMP Steam Washers capitalize on the experience acquired with the FOWS-series of washer-sterilizers in the pharmaceutical market. These machines represent a cost-effective solution for the highest performances. Fedegari steam washers, in fact, use steam (through a generator or utility line) to optimize performances reducing operating costs.

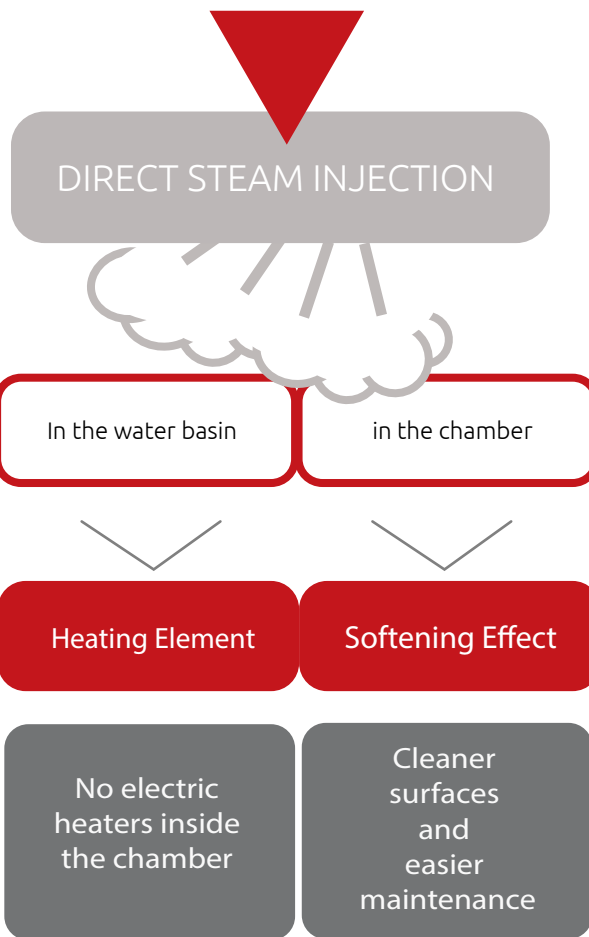
The FSW state-of-the-art modular customizable rack can be easily adapted to every specific load configurations.

Extreme Washing Performances

A close loop piping recirculates water without the need of a buffer tank. Steam injection during pre-washing softens most of the soil thus reducing the detergents typically needed, as well as utilities and energy in general.

As every other process equipment manufactured by Fedegari, the FSW-Washers run on Thema4 process controller. A conductivity meter controls the process to terminate the washing/rinsing Phase when the desired setpoint is reached.

A 0,22 µm Hydrophobic sterile filter cartridge together with a HEPA filter (H14) allow sterile air injection for improved drying. All these unique and original eco-friendly solutions make the FSW-Washers the most cost-effective machines in this category.



| Disinfection treatment | CFU Log reductions (average for 20 samples) |
|------------------------|---|
| Water | 3.9 |
| Steam | 5.5 |

Water vs. steam

In comparative tests carried out by Fedegari R&D laboratory*, steam has proven to be more effective in reducing microbial contamination.

Disinfection through steam is the recommended treatment for achieving higher bio-burden log reductions.

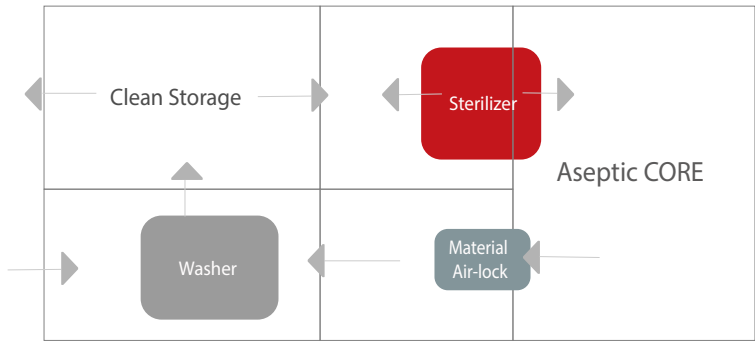
* The study is available under request.



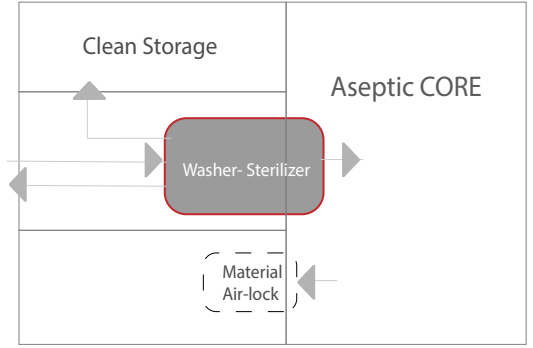
FOWS W A S H E R S T E R I L I Z E R

FOWS is not just a dual machine but an innovative multipurpose, flexible system capable of operating in different modes and offering a cost-effective solution where both cleaning and/or sterilization processes are needed. It is capable of washing, decontaminating*, sterilizing and drying various types of loads in one single process or even just single sub-processes as no traditional machine can ever do. FOWS brings in fact features and performances typical of a steam sterilizer into a jet washer. It uses steam for improving washing/degreasing performances and vacuum for drying thus being a more environmental friendly machine with lower energy consumption than any traditional alternative.

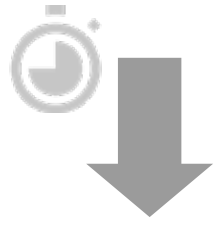
Traditional Approach



Fedegari Approach



Unique Advantages



- Reduction of the number of installed machines
- Reduction of floorspace needed
- Reduction of total process time
- Reduction of installation, qualification, maintenance, revalidation and personnel training costs
- Simplification of procedures and process (it is possible to develop and validate the entire process)

- Optimization of the production layout
- Optimization of material flows, reducing cross-contamination risks
- Optimization of process data management (thanks to Thema4 process controller)
- Reduction of overall energy consumption
- Capability of removal of large masses of sticky ointments/creams
- Lower overall CAPEX

Highest Performances Thanks to Optimized Design

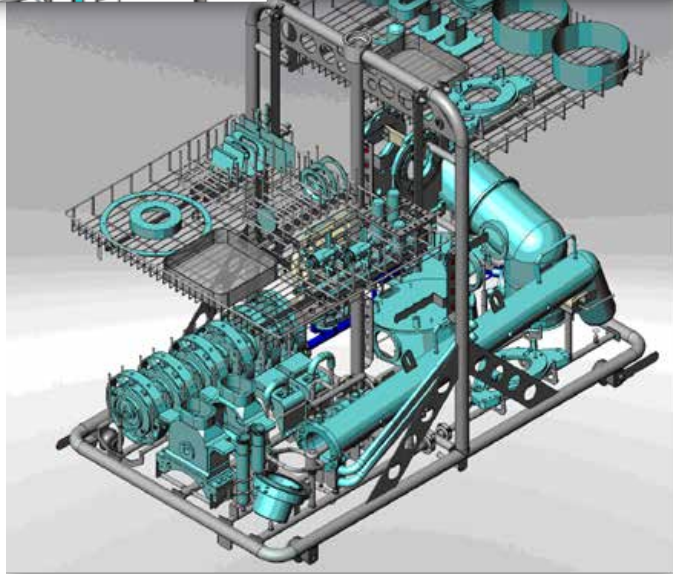


The integrated washing system is customized for every application and requirement. The core of FOWS is the washing rack on which several spray nozzles are installed for covering all load surfaces as well as the process chamber. The washing rack is connected to the water feeding system through a sanitary maintenance-free auto-coupling. Detergents and additives in general are injected in the water loop through a load cell-controlled system for exact metering; steam impacting the load through the same spray nozzles dramatically improves cleaning performances often sparing the need of additives. To further improve washing performances an innovative solution for rotating the load (based on a water turbine) is available for those machines where the load geometry allows to rotate the rack inside the process chamber. All static and rotating spray nozzles have been custom designed for achieving the highest sanitary features as well as washing performances.

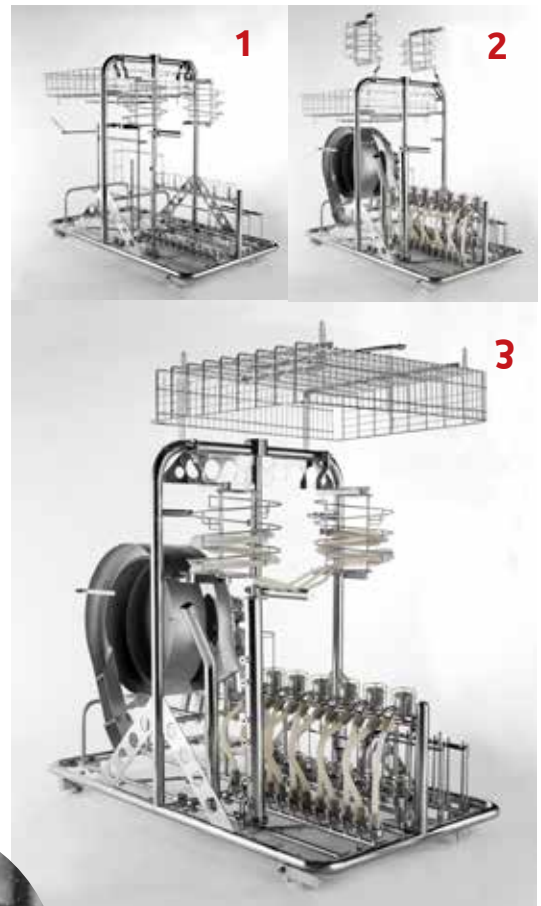
*optional



FSW & FOWS FULLY MODULAR & CUSTOM-MADE RACKS



No matter how challenging the task, there will never be a good solution for every application because every load has its unique peculiarities. Dedicated racks allow to standardize each load thus simplifying validation. Fully customized washing racks can be designed to meet any specific requirements.



Washing Technology

The piping allows, for the selection by dedicated valves, either to drive the water flow to spray bars, internal trolley or to all washing systems, to maximize the washing action even in the case of reduced availability of water flow rate.

The washing devices can include:

- nozzles
- spray arms
- rotating spray balls
- water blades
- orifices
- others



The loading racks are made in stainless steel 316L and designed to prevent any water stagnation by means of dedicated draining points.



FSW ECO-STEAM WASHER

FSW doors

Made of glass with the perimeter reinforcement on 316L stainless steel. Equipped with silicone inflatable gasket, a patented design ensures perfect washing and drying of the surrounding area. Note the tubular shape of the gasket fixed in its slot without any locking device. The corners have a wide bending radius.



Alarms

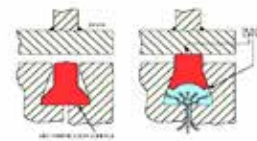
LED lamp inside the chamber changes the color for signaling alarms during operations.



FOWS WASHER STERILIZER

The FOWS series present all the features of our **saturated-steam autoclaves**.

Loads are dry at the end of the cycle due to the use of vacuum.



Gasket designed for absolute tightness without maintenance.

FOWS doors

Made of 316L stainless steel. A unique design compensates thermal expansion. The door frame is designed considering the minimum number of welds to achieve QbD.

FSW & FOWS

Washing process optimization

Fedegari offers full customer support on process optimization. Depending on the nature and quantity of the residues to be cleaned, we can optimize:

- Washing temperature & time interval
- Additive concentration
- Number of rinses
- Phase sequence



Real/time conductivity monitoring available for FSW & FOWS.



Rotating Load



| | FSW | FOWS |
|--|---|---|
| Pressure Vessel | - | ✓ |
| Material of the door | Stainless Steel + Glass | Stainless-steel |
| Piping | 316L Sanitary | 316L Sanitary |
| Drying | Blower, Heater and HEPA Filters | Vacuum Pump |
| Filter Integrity Check | DOP | WIT |
| SIP Filter | - | ✓ |
| Conductivity Meter | ✓ | ✓ |
| Process Controller | Thema4 | Thema4 |
| Integration with other Fedegari process equipments | Laminar Air Flow, Handling & Robotized Systems, FCIS Isolator, Hepa Cart, FCDV Decontamination Units/ Material Air-lock, others | Laminar Air Flow, Handling & Robotized Systems, FCIS Isolator, others |



GLP

FGW Glassware Washers

| Model | Chamber Nominal Dimensions | | | | Door Opening | Required utilities |
|---------|----------------------------|-------------|------------|--------------|----------------------------------|--|
| | Width [mm] | Height [mm] | Depth [mm] | Capacity [l] | | |
| FGW 350 | 680 | 740 | 710 | 357 | 1 or 2 Doors Vertical Sliding | Typical power required: 18 kW. Quality water , hot and cold depending on washing processes employed by the customer. PW or DIW to feed steam generator, if selected. Consumption - 6 ÷ 10 l/min Instrument compressed air Pressure from 5 to 6 bar g. General Drain and Vent |
| FGW 500 | 800 | 800 | 800 | 512 | | |

GMP

FSW Eco-Steam Washers

| Model | Door dimension [mm] | Chamber Depth [mm] | Chamber Volume [l] | Door Opening | Required utilities |
|------------|---------------------|--------------------|--------------------|---------------------------------------|---|
| FSW3/8 | 800x800 | 1000 | 640 | Vertical/Horizontal sliding or hinged | Electrical main power: requirements according to country of destination and customer requests. Typical power required: 10 kW 60 kW (with generator) |
| FSW3/9 | 800x800 | 1250 | 800 | Vertical/Horizontal sliding or hinged | |
| XFSW6/Q111 | 1000x1000 | 1000 | 1000 | Vertical/Horizontal sliding or hinged | General Drain and Vent Quality water, hot and cold depending on washing processes employed by the customer (requirements: chlorides < 30mg/l, hardness < 0,02 mmol/l, pH 5÷7,5) Consumption - 100 l/min or 30 l/min (recirculation mode) |
| XFSW6/Q112 | 1000x1000 | 1250 | 1250 | Vertical/Horizontal sliding or hinged | |
| XFSW7/Q0E0 | 1200x1200 | 1000 | 1440 | Vertical/Horizontal sliding or hinged | Purified water to feed steam generator if selected (requirements: chlorides < 30mg/l, hardness < 0,02 mmol/l, pH 5÷7,5) Clean steam |
| XFSW7/Q0E3 | 1200x1200 | 1250 | 1800 | Vertical/Horizontal sliding or hinged | |

Fedegari is available to develop turn-key integrated solutions for every application requirement.

Besides the models here described we can engineer **customized projects** to meet every need of our partners.



CONTACT US

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GMP

FOWS Washer-Sterilizers

| Model | Chamber Section | Chamber Nominal Dimensions | | | | Door Opening | Required utilities |
|---------|-----------------|----------------------------|-------------|------------|--------------|--------------------|--|
| | | Width [mm] | Height [mm] | Depth [mm] | Capacity [l] | | |
| FOWS3/A | Circular | 800 | 800 | 1250 | 800 | Horizontal sliding | According to equipment customization. Available upon request. |
| FOWS4/A | Circular | 800 | 1000 | 1250 | 1000 | Horizontal sliding | |
| FOWS5/A | Circular | 900 | 1300 | 1500 | 1750 | Horizontal sliding | |

Operative pressure: 3,5 bar



KEY FACTORS IN THE CHOICE AND DEVELOPMENT OF A CLEANING STRATEGY

MAIN TOPICS

- ASPECTS DISTINGUISHING A CLEANING PROCESS
- SETTING UP A CLEANING PROCEDURE
- CASE STUDY I: REMOVAL OF BACTERIAL ENDOTOXINS
- CASE STUDY II: APPLICATION OF A WASHER STERILIZER
- CASE STUDY III: SOIL REMOVAL FROM SMART PLATE

This **e-book** discusses the main challenges on choosing and developing a cleaning strategy, highlighting different solutions field-tested.

**DISCOVER
THE POWER OF STEAM**



Scan the QR code to download our e-book





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